Page 1

Work Order ID 54319 ~	2	_
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December 9 2009 11-21-17 4M

December 9, 2009 11	.21.17 AM								
Item ID: D376 Revision ID:	53-044	Alay/Jamin	ccept				Setup Sta		
Item Name: End F	Fitting Assembly, RH						500	p q	
Start Date: 07/12	2/2009 Start Qty: 20.00			Cust Item II	D:				
Required Data: 21/12				Customer:		TV.			
Reference:						1			NAME OF THE OWNER, WHEN THE OW
Approvals: Pro	ocess Plan:	Date 040-9	Tooling:	Da	ite:		Run Sta		
QC	:	Date:	SPC (Y/N):	Da	ite:	-	500	P	
Sequence ID/ Work Center ID	Operation Description	The state of the s	Set Up/ Run Hours	Draw Number		Plan Acce Code Qty	pt Reject Qty		sp. amp
Draw Nbr	Revision Nbr	And the second		7					
D3763	Rev B								
100 Packaging	Pick Kit		0.00			\$	y 10/	F0/10	e e
Packaging									
110			0.00				-	1	
	Large Fab					(14	X)	GC10/	-10-
Large Fab	Memo		0.00					gerof	040-
Large Fab	weld as per	.063" chamfer on D3763-1 fi dwg D3763 using locating parts (RH) ****** PATE TO D3763, QSI0042 Alum	oin DT9039 *****16	ock at dwg before					
120	QC9- Inspect visual per	QSI004- Fusion Welds	0.00			1 1			
						(16	1 90	0.01.08	
QC	Memo		0.00			0	1	Material III	
Quality Control									

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Description of NC Verification Approval Approval DATE STEP Sign & Initial **Action Description** Section A Section C Chief Eng Chief Eng Chief Eng Date Ta.

DATE STEP Description of NC Section A Section A Section C Section

Work Order ID 54319

December 9, 2009 11:21:17 AM



Page 2

Item ID:

D3763-044

Accept

Setup Start

Stop



Revision ID:

Item Name:

End Fitting Assembly, RH

Start Date:

07/12/2009

QC:

Start Qty: 20.00

Required Date: 21/12/2009

Reg'd Qty: 20.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Start Run

Stop



Sequence ID/

Work Center ID 130

Quality Control

Operation Description

QC5- Inspect part completeness to step on W/O

Set Up/ Run Hours Draw Number

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

Memo

0.00

140

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

Memo

BR 15-01-8

0.00

150

Quality Control

QC3- Inspect Part Finish

Memo

0.00 \$ 10.01-08

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval Approval QC Inspector STEP DATE PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr Part No: ______ PAR #: ____ Fault Category: ______ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
	1	Description of NC Corrective Action Section			3	Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		

Work Order ID 54319



Page 3

December 9, 2009 11:21:17 AM

Required Date: 21/12/2009

Item ID:

D3763-044

Accept

Setup Start

Stop



Revision ID:

Item Name:

End Fitting Assembly, RH

Start Date:

07/12/2009

Start Oty: 20.00

Reg'd Qty: 20.00



Cast Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Date: Date: Tooling:

SPC (Y/N):

Date:

Run

Start Stop

Sequence ID/ Work Center ID

160

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location

OC21- Final Inspection - Work Order Release

Set Up/ Run Hours

0.00

Draw Number

Date:

Rev. Code

Plan

Draw

Accept Oty

Reject Reject Otv Number

Insp. Stamp

Memo

0.00

0.00

0.00

170

OC **Quality Control**

Memo

MF 10-01-12

Dart	Aerospace	Ltd

Dail Aci	USPAC	C Ltu							30.1
W/O:			WO	RK ORDER CHANG	ES				ME 17" .
DATE	STEP		OCEDURE CHAP	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		A P							
1						-			
Part No	:	PAR #:	Fault Categ	gory:	NCR: Yes	No DQ	A:	_ Date: _	
51	F	Resolution:	Disposition	n:	QA: N/C C	losed:	4	Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCI	₹)			
		Description of NC	ion of NC Corrective Action Section		on B	Verific	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	on C	Chief Eng	QC Inspector
)))	
-31									

December 9, 2009 11:21:21 AM

Work Order ID: 54319

Parent Item:

D3763-044

Parent Item Name: End Fitting Assembly, RH

Manufactured

Comments:



Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3763-1		Manufactured	No			110	Each	42.0000	40,0000			
End Fitting	/			Wareho	use	Loc	Oty	Loc Code				

Location B54364 Main Warehouse ST 45891

32x year Sy 10/01/04 20.0000 110 Each 40,0000

D3763-6

Tube

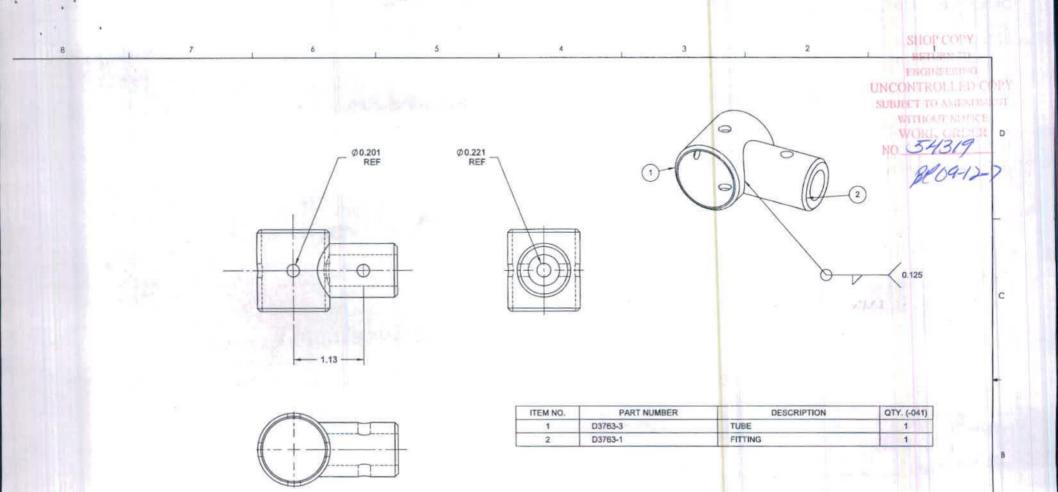
Loc Qty	Loc Code
40	
8	
32	
	40

B54371

2 2 Milolo1/04

Dart Aerospace	Ltd
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W/O:			W	ORK ORDER CHANG	ES				2 2 .
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Dispositi	on:	QA: N/C Cld	sed:		Date: _	
NCR:		\	WORK ORI	DER NON-CONFORMA	NCE (NCR)			= ==
		Description of NC		Corrective Action Section B			Verification		Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		on C	Approval Chief Eng	QC Inspector
		1 L L E							
									1



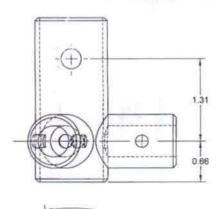
D3763-041 END FITTING ASSY

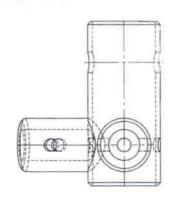


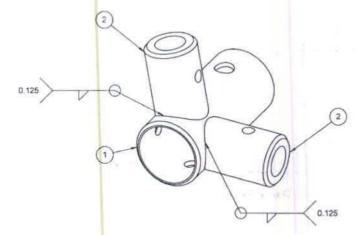
В	CHANG	CHANGE HOLES SIZE, ADD -7 PART AND -045 AS		HS	06.05.23			
Α	NEW IS	SUE		HS	08.06.04			
REV.			DESCRIPTION	BY	DATE			
DESIGN HS		HS	DART AFROSE	DART AEROSPACE LTD				
DRAWN		HS	HAWKESBURY, ONTA		5.70			
CHECKED		P6f	DRAWING NO.		REV. B			
MFG. A	APPR.	MIC	D3763		SHEET 1 OF 9			
APPROVED IM		IM	TITLE	SCAL				
		-#	END FITTING		NTS			
DATE	08.0	6.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THE DOCUMENT'S PRINTED COMMISSION AND IS SUPPLED IN THE EXPRESS COMMISSION THAT IT IS					

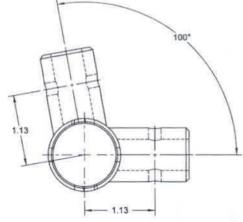
NOTES:
1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT ASSEMBLY PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
5) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs
8) WELD: PER DART QSI 004

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE Bv Date Qtv Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval STEP DATE Sign & Initial **Action Description** Section A Section C Chief Eng QC Inspector Chief Eng Chief Eng Date









ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-5	TUBE	1
2	D3763-1	FITTING	2

D3763-043 END FITTING ASSY, LH

NOTES:

1) MATERIAL: N/A

2) FINISH: CHEMICAL CONVERSION COAT ASSEMBLY PER DART QSI 005 4.1

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

7) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

8) IDENTIFICATION: N/A

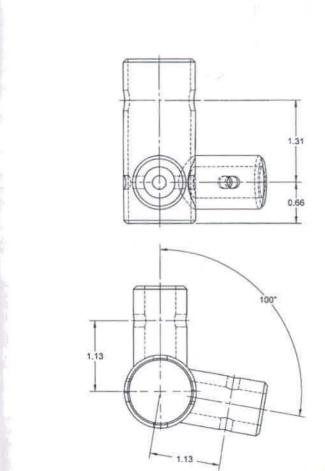
7) WEIGHT: 0.05 lbs

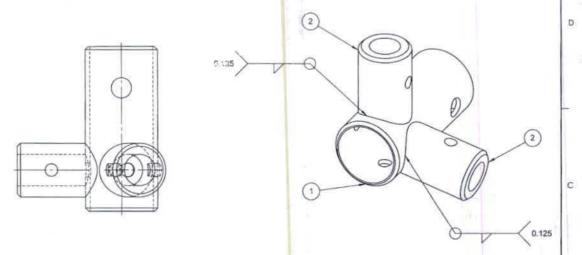
1) WELD: PER DART QSI 004

DART AÉROSPACE LTD HAWKESBURY, ONTARIO, CANADA HS DESIGN DRAWN HS DRAWING NO. CHECKED REV. B D3763 MFG. APPR SHEET 2 OF 9 TITLE APPROVED SCALE **END FITTING** DE APPR NTS COPYRIGHT © 2006 BY DART AEROSPACE LTD
THE DOCUMENT IS PRIMATE AND COMPENTAL AND IS LUTH, AND IN THE SAFASSA COMMENT
NOT TO BE USED FOR ANY PARKOSE OF COMED IN DOMINIMATED TO ANY OTHER PERSON. DATE 08.06.23

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Dart Ae	rospace	Ltd						**
W/O:			WO	RK ORDER CHANGES				6 0
DATE	STEP	PR	OCEDURE CHAP	NGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No		PAR #:						
NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR	()		
DATE	0755	Description of NC	Corrective Action Section B			Verificatio	n Approval	Approva
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
	+							





ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-6	TUBE	1
2	D3763-1	FITTING	2

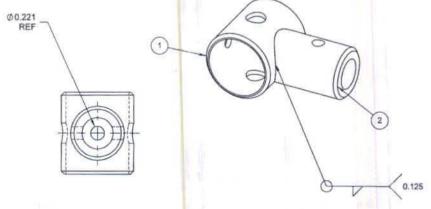
D3763-044 END FITTING ASSY, RH

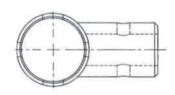
NOTES: MATERIAL: N/A PRINISH: CHEMICAL CONVERSION COAT ASSEMBLY PER DART QSI 005 4.1 TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED UNITS: INCHES UNLESS OTHERWISE NOTED BREAK SHARP EDGES: 0.005 TO 0.010 MAX DENTIFICATION: N/A WEIGHT: 0.05 lbs WELD: PER DART QSI 004	1
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DESIGN	HS	DART AEROSP	ACE LTD		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	PH	DRAWING NO.	REV. B		
MFG. APPR.	Ma	D3763	SHEET 3 OF 9		
APPROVED	100	TITLE	SCALE		
DE APPR.	-	END FITTING	NTS		
DATE 08.0	6 23	COPYRIGHT © 2006 BY DART AEROSPACE LTD			

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval STEP DATE PROCEDURE CHANGE Bv Qty Date Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval DATE STEP Sign & **Action Description** Initial Section A QC Inspector Section C Chief Eng Date Chief Eng Chief Eng

Ø0.221 REF





- 1.13 ----

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3763-7	TUBE	1
2	D3763-1	FITTING	1

D3763-045 END FITTING ASSY A

NOT	E	S
1) M	Ā	TERIAL: N/A

1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT ASSEMBLY PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs
8) WELD: PER DART QSI 004

HS DESIGN DART AÉROSPACE LTD DRAWN HS HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3763 MFG. APPR SHEET 4 OF 9 TITLE APPROVED SCALE **END FITTING** DE APPR NTS COPYRIGHT © 2008 BY DART ARROSPACE LTD
THE DOCUMENT IS PREST, AND COMPOSITION, AND IS SUPPLIED OF THE EXPENSE COMMON
WITTE BE USED THE ARY PURPLIED OF COMPOSITION OF DISPRISED TO MAY OTHER PLANS. DATE 08.06.23

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval STEP DATE PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ___ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval DATE STEP Sign & Initial **Action Description** Section A QC Inspector Section C Chief Eng Chief Eng Chief Eng Date

Ø 0.50 THRU R0.580 CHAMFER ALL AROUND Ø0.860+0.000 1.090 -Ø0.201 A -0.05 X 45" CHAMFER 0.545

D3763-1 FITTING

NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

DESIGN HS DART AEROSPACE LTD DRAWN HS HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3763 MFG. APPR SHEET 5 OF 9 APPROVED TITLE SCALE **END FITTING** DE APPR NTS COPYRIGHT © 2004 BY DART AEROSPACE LTD
THE ROCKINGS IN THEAT AND COMPONING, MICH SUPPLIES OF THE SAPHESS COMES
WIT TO BE USED FOR ART PLATERS OF COPIES OF GRANDLESCHIES ID ART STORE RES DATE 08.06.23

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Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B

F 4 THE	-	Description of NC				Verification	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector

Ø1.010^{+0.010} Ø0.221 B 0.66 Ø 1.16 B B 0.66 -0.05 X 45° CHAMFER 2 PL Ø0.201 THRU B

D3763-3 TUBE

HS DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN DRAWN HS DRAWING NO. CHECKED REV. B D3763 MFG. APPR. SHEET 6 OF 9 APPROVED TITLE **END FITTING** DE APPR NTS COPYRIGHT & 2008 BY DART AEROSPACE LTD DATE 08.06.23

NOTES:

I) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
1) UNITS: INCHES UNLESS OTHERWISE NOTED
2) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

i) IDENTIFICATION: N/A
') WEIGHT: 0.01 lbs

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Qty Chief Eng / Date QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Description of NC Verification Approval Approval DATE STEP Sign & Initial **Action Description** Section A QC Inspector Section C Chief Eng Chief Eng Date Chief Eng

0.655 Ø0.323 THRU-2.62 ∞ Ø0.221 THRU ∕B 2 PL 0.655 0.05 X 45* CHAMFER-2 PL Ø 1.010^{+0.010}_{-0.000} D3763-5 TUBE Ø1.16

HS DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN HS DRAWING NO. CHECKED REV. B D3763 MFG. APPR. SHEET 7 OF 9 APPROVED SCALE **END FITTING** DE APPR. NTS COPYRIGHT 6 2008 BY DART AERIOSPACE LTD
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(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

(OR AMS 4117/4128/4116) OR PER AMS-QQ-4
1) FINISH: NONE
1) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
1) UNITS: INCHES UNLESS OTHERWISE NOTED
2) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
3) IDENTIFICATION: N/A
7 WEIGHT: 0.02 lbs

3

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** DATE STEP PROCEDURE CHANGE By Date Qty

DATE	STEP	PRO	OCEDURE CHAP	NGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory: No	CR: Yes	No DQA:	Date:	
	Res	olution:	Disposition	ı: Q.	A: N/C C	osed:	Date: _	
NCR:			WORK ORDE	R NON-CONFORMANC	E (NCF	₹)		
12:172 12:01:02	(2000)	Description of NC		Corrective Action Section B		Varificati	0.00	Annesial
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8	J JCCHOIL C		Approval QC Inspector

NON.					0 = ()			
		Description of NC	Description of NC Corrective Action Section B				Varification A	
DATE	DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

0.655 Ø0.221 2.62 2 PL 0.655 0.05 X 45* CHAMFER 2 PL-Ø 0.323 THRU Ø1.010^{+0.010} Ø1.16 D3763-6 TUBE

D

W/0 34319

DESIGN	HS	DART AEROSPACE LTD			
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	B	DRAWING NO.	REV. B		
MFG. APPR.	11.01	D3763	SHEET 8 OF S		
APPROVED	100	TITLE	SCALE		
DE APPR.	1	END FITTING	NTS		
DATE 08.06.23		COPYRIGHT & 2008 BY DART THE DOCUMENT IN PRINTE AND CONTROL AND IS SUPPLIED. TO SEE USED FOR ANY PURPLIES US COMES OF COMMISSION OF THE PURPLIES OF THE PURPLIES.	AEROSPACE LTD		

OTES:
) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R) (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A
1) FINISH: NONE
1) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
1) UNITS: INCHES UNLESS OTHERWISE NOTED
1) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
1) IDENTIFICATION: N/A
2) WEIGHT: 0.02 lbs

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval STEP DATE PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval STEP DATE Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

Ø1.010^{+0.010} Ø0.221 THRU 0.66 Ø1.16 -0.05 X 45* CHAMFER 2 PL 0.66 Ø0.323 THRU

D3763-7 TUBE A

DESIGN HS DART AEROSPACE LTD DRAWN HS HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3763 MFG. APPR SHEET 9 OF 9 APPROVED TITLE SCALE **END FITTING** DE APPR NTS

DATE 08.06.23 COPYRIGHT © 2008 BY DART AEROSPACE LTD five bodulent's remails and compositive, and a service by the screens concerns to as used loss any reproses of compositive concerns the service of compositive statements.

NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R) (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-7
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

3

Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Qty Chief Eng / Prod Mgr Date QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ___

NCR:			WORK ORD	DER NON-CONFORMANC	E (NCR)			
2270222	2722 2000	Description of NC		Corrective Action Section B				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector